FIBER OPTIC CURVATURE SENSOR FOR TOWED HYDROPHONE ARRAYS

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) GREGORY H. AMES, and (2) ANTONIO L.

DEUS III, citizens of the United States of America, employees of the United States Government, and residents of (1) Wakefield,

County of Washington, State of Rhode Island, (2) Saunderstown,

County of Washington, State of Rhode Island, have invented certain new and useful improvements entitled as set forth above of which the following is a specification.

MICHAEL J. McGOWAN, ESQ.
Reg. No. 31042
Naval Undersea Warfare Center
Division Newport
Newport, RI 02841-1708
TEL: 401-832-4736

FAX: 401-832-1231

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PATENT TRADEMARK OFFICE

1	Attorney Docket No. 78333
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3	FIBER OPTIC CURVATURE SENSOR FOR TOWED HYDROPHONE ARRAYS
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5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	governmental purposes without the payment of royalties thereon
	or therefore.
Ħ	CROSS REFERENCE TO OTHER PATENT APPLICATIONS
12	This patent application is co-pending with two related
13	patent applications entitled FIBER OPTIC PITCH OR ROLL SENSOR
14	(Attorney Docket No. 78381) and MULTIPLEXED FIBER LASER SENSOR
15 15	SYSTEM (Attorney Docket No. 78371), by the same inventors as
16	this application.
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18	BACKGROUND OF THE INVENTION
19	(1) Field of the Invention
20	The invention relates to a device and method for sensing
21	the curvature of a towed array. The device of the present
22	invention, in combination with other sensors, may be used to

determine the shape of a towed hydrophone array.

(2) Description of the Prior Art

- Optical fibers have been used in a variety of sensors. 2
- example, U.S. Patent Nos. 4,654,520; 4,812,645; and 4,927,232, 3
- all to Griffiths, illustrate structural monitoring systems which 4
- have an optical fiber securely and continuously fastened to a 5
- structure such as a pipeline, offshore platform, bridge, 6
- building, or a dam or to a natural object. A light signal is 7
- passed into one end of the optical fiber. Any physical movement 8
- of the structure, or sectional movements along the optical fiber 9
- path, such as deflection, bending, displacement, or fracture of
 - the structure affects the optical fiber. As a consequence,
 - detectable changes occur in the electro-optical signature or in
 - the light signal transmission.
 - U.S. Patent No. 5,321,257 to Danisch illustrates a fiber
- 13 14 15 optic bending and positioning sensor which is composed of a
- <u>1</u>6 fiber optic or light wave guide for attachment to the member
- which is to be bent or displaced. Light is injected at one end 17
- and detected at the other end. Bending of the fiber results in 18
- light loss through a surface strip or band, along one side of 19
- the fiber, this loss being detected. The loss of light 20
- detection is used to produce indication of bending or 21
- displacement. Two or more light guides can be oriented to give 22
- 23 indication of the direction of bending or displacement.

1 One of the deficiencies of these systems however is that

2 the optical fiber(s) used in the sensor is/are attached directly

3 to the structure whose behavior is being observed.

4 Some towed hydrophone arrays require precise determination

5 of their shape in the water. This has been done in the past

6 with gimbaled heading sensors. Such sensors are quite

7 expensive. They are unsuitable in today's environment where one

needs to reduce cost in a towed array. It is also desirable in

modern towed arrays to provide shape sensing that is compatible

with optical hydrophones and that is relatively inexpensive to

perform.

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An alternative way to determine array shape is by curvature sensors and either roll or twist sensors. It has been proposed to use fiber optic sensors to sense curvature. Such sensors embed optical fibers containing Bragg gratings in the hose wall of the towed array. The Bragg gratings sense the strain in the hose wall when the array is bent and the differential strain from the outside to the inside of the bend permits calculation of the curvature. However, the strain seen in the hose wall as the array passes over small diameter handling sheaves can exceed the survival strain of an optical fiber. It has been suggested to reduce the strain seen by winding at a pitch angle, but that approach is awkward. It has also been suggested to reduce strain by minimizing the distance each fiber is placed from the

- 1 centerline of the array. The disadvantage of all these mounting
- 2 schemes is that while limiting the maximum strain seen, these
- 3 schemes also limit the strain sensitivity achievable. One may
- 4 define a total dynamic range of curvature from the maximum
- 5 curvature of the handling system sheaves to the minimum
- 6 curvature associated with the ultimate array position accuracy
- 7 desired. This range may be 50 dB. Meanwhile, the sensor system
- 8 actually only has to operate in towing conditions where the

range of curvatures seen may be less than 30 dB.

Thus, there remains a need for a system which senses the curvature of a towed array as well as the shape of the towed array.

SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a sensor system which senses the curvature of a towed hydrophone array.

- 18 It is a further object of the present invention to provide
- 19 a sensor system as above which can in combination with other
- 20 sensors may be used to determine the shape of a towed hydrophone
- 21 array.

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- 22 It is yet a further object of the present invention to
- 23 provide a sensor system as above which achieves high strain
- 24 sensitivity while limiting the maximum strain seen by the

- optical fiber(s) therein so that only the operational dynamic 1
- 2 range is required of the optical fiber(s).
- The foregoing objects are attained by the curvature sensor 3
- 4 of the present invention.
- In accordance with the present invention, a curvature 5
- sensor is provided. The curvature sensor broadly comprises a 6
- bend member which bends as the array into which it is 7
- incorporated bends, at least one optical fiber within the bend 8
- member, and at least one detection device embedded within the at

least one optical fiber to detect a change in strain in the at

least one optical fiber.

A system for detecting the curvature in a towed hydrophone array comprises at least two of said curvature sensors positioned along the length of the array.

A system for also detecting the shape of the towed array includes a roll sensor positioned adjacent each of the curvature sensors.

Other details of the fiber optic curvature sensor of the 18

present invention and the systems into which it can be 19

incorporated, as well as other objects and advantages attendant 20

thereto, are set forth in the following detailed description and 21

the accompanying drawings wherein like reference numerals depict 22

23 like elements.

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BRIEF DESCRIPTION OF THE DRAWINGS

- FIG. 1 is a schematic representation of a system for
- 3 sensing the curvature of a towed array and the shape of the
- 4 towed array;
- 5 FIG. 2 is a sectional view showing a first embodiment of a
- 6 curvature sensor in accordance with the present invention;
- 7 FIG. 3 is a sectional view showing a second embodiment of a
- 8 curvature sensor in accordance with the present invention;
 - FIG. 4 is a perspective view of a third embodiment of a curvature sensor in accordance with the present invention; and
 - FIG. 5 is a sectional view of a fourth embodiment of a curvature sensor in accordance with the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

Referring now to the drawings, FIG. 1 illustrates a system 10 for sensing the curvature and shape of a towed array.

- 17 Instead of a continuous optical fiber embedded into the hose
- 18 wall of the array, the system 10 has a plurality of single point
- 19 curvature sensors 12 placed at various locations along the
- 20 length of the towed hydrophone array 14. As depicted in FIG. 1,
- 21 the curvature sensors 12 may be placed quite far apart because
- 22 of the long transverse wavelengths of the tow cables under tow.
- 23 As a result, the system 10 requires fewer curvature sensors 12.
- 24 The system 10 further has a plurality of roll sensors 16 with

- each roll sensor 16 being in close proximity to each curvature 1
- sensor 12 so that the direction of curvature relative to the 2
- surrounding environment may be determined. Because the 3
- curvature sensors 12 are single point sensors, the optical 4
- fiber(s) 18 that lead to and from each curvature sensor 12 may 5
- be separated from the structure of the towed hydrophone array 14 6
- so that the optical fiber(s) 18 do not see excessive strain as 7
- the towed hydrophone array 14 is bent over small diameter 8
- handling sheaves. The curvature sensors 12 of the present 9

10 11 12 invention are shorter than the minimum rigid length requirement

associated with the towed hydrophone array 14 and the handling

system (not shown).

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The roll sensors 16 used in the system 10 may comprise any suitable roll sensor known in the art. However, in a preferred embodiment, each roll sensor 16 comprises the motion sensor shown in copending U.S. Patent Application Serial No.

- , entitled FIBER OPTIC PITCH OR ROLL SENSOR which 17 filed
- is incorporated by reference herein. Together with the 18
- curvature sensors 12, the roll sensors 16 may be used in a known 19
- manner to determine the shape of the towed hydrophone array 14. 20
- Figure 2 illustrates a first embodiment of a curvature 21
- sensor 12 in accordance with the present invention. 22
- curvature sensor 12 in this embodiment has a plurality of 23
- optical fibers 18, preferably three or four optical fibers 18, 24

- embedded in a bend rod 20. Each of the optical fibers 18 runs 1
- longitudinally down the length of the bend rod 20. The optical 2
- fibers 18 are radially distributed around the perimeter of the 3
- bend rod 20. The diameter of the bend rod 20 and the diameter 4
- of the optical fiber centers are determined by the strain 5
- 6 sensing requirements.
- The separation of the optical fibers 18 acts as a lever arm 7
- multiplying the strain differences seen by the optical fibers 8
- When the bend rod 20 is bent, the optical fiber 18 on the 9 10 11 12 13 H 12 H

inside of the bend experiences compression, while the optical

fiber 18 on the outside of the bend experiences stretching.

magnitude and sign of the strain difference between the two

optical fibers 18 gives the magnitude and sign of the curvature

of the array 14 at the point where the curvature sensor 12 is

placed.

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The strain in each optical fiber 18 is preferably sensed by 16 embedding or incorporating a detection device 22 within each of 17 the optical fibers 18 in the bend rod 20. The detection device 18 may be an optical fiber Bragg grating written into the core of 19 the optical fiber 18. The changing strain in the optical fiber 20 18 results in a wavelength shift of the reflectivity peak of the 21 Bragg grating 18. Such a wavelength shift may then be measured 22 by any of a number of conventional means known in the art. 23 difference in wavelength shift determines the difference in the 24

1 strain in a particular optical fiber 18. By comparing the

2 outputs of the Bragg gratings embedded in the optical fibers,

3 one can determine the curvature of the array at the location of

4 the curvature sensor 12.

In lieu of incorporating an optical fiber Bragg grating into each optical fiber 18, an optical fiber Bragg grating

laser, such as that shown in U.S. Patent Nos. 4,761,073 and

8 5,513,913, which are hereby incorporated by reference, may be

embedded into each optical fiber 18. Changes in the strain in a

respective optical fiber 18 causes changes in the wavelength of

the light emitted by the optical fiber Bragg grating laser,

which changes can be measured by a number of means well known in

the art. By comparing the light emitted by the lasers

incorporated into the optical fibers 18, one can determine the

curvature of the array 14 where the curvature sensor 12 is

located.

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17 The bend rod 20 is less than the maximum rigid length for

18 the array 14 and its handling system (not shown). The ends 24

19 and 26 of the bend rod 20 may be coupled by any of a variety of

20 means known in the art to the array structure so that the

21 bending of the array 14 results in the bending of the bend rod

22 20. For example, rigid pieces 28 may be used to couple the ends

23 24 and 26 of the bend rod 20 to the hose wall 30 of the array

24 14.

The bend rod 20 is preferably placed within a mount 1 assembly 32 which may be mounted in the array 14 by any of a 2 number of mounting techniques with the specific mounting 3 technique being determined by the construction of the array 14. 4 For example, the array 14 may have internal stringers 34 and the 5 mount assembly 32 may be mounted on the stringers 34. The inner 6 diameter of the mount assembly 32 preferably is greater than but 7 close to the outer diameter of the bend rod 20. The gap 36 8 between the outer surface 37 of the bend rod 20 and the inner surface 39 of the mount assembly 32 is selected so that, at a certain maximum curvature, the bending of the bend rod 20 is limited by the mount assembly 32 and so that the optical fibers 18 and the detection devices 22 within the bend rod 20 experience no further strain at smaller bend diameters. maximum operational curvature is set so that each of the 16 curvature sensors 12 will sense across the entire range of curvatures encountered during actual towing, but the maximum 17 operational curvature is much less than the curvature seen in 18 the handling system. This limitation allows the optical fibers 19 18 in the bend rod 20 to be placed further apart and still 20 survive, leading to greater strain sensitivity for the system. 21 This limitation also limits how far in wavelength the detection .22 devices 22, such as the gratings or lasers, shift. 23

1 If desired, in an alternative embodiment of the present

2 invention, a number of different detection devices 22 can be

3 placed on each optical fiber 18. The detection devices 22

4 placed on each optical fiber 18 can be operated at different

5 wavelengths if desired. With a smaller wavelength shift range,

6 these wavelengths can be spaced more closely, allowing more

7 detection devices per optical fiber.

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Referring now to FIG. 3, a curvature sensor 12 is shown that replaces the plurality of optical fibers 18 positioned within the bend rod 20 with a single optical fiber 18'. As can be seen in this figure, the optical fiber 18' has a serpentine configuration with legs 40, 42, and 44. Incorporated into each of the legs 40, 42, and 44 is a detection device 22. As before the detection device 22 in each leg 40, 42, and 44 can be an optical fiber Bragg grating or an optical fiber Bragg grating laser. As the array 14 is bent, the leg closest to the bend will experience compression while the leg farthest from the bend will experience an increased strain. Again, by measuring the changes in wavelengths in the detection devices 22, one can determine the change in curvature of the array 14. One of the advantages to this embodiment is that by including a plurality of detection devices 22 in a single optical fiber 18, less splices are required to connect the curvature sensor 12 into a system.

FIG. 4 illustrates a modified mounting assembly 46 for a 1 curvature sensor 12. The mounting assembly 46 is a cylindrical 2 structure 47 designed to leave the center 48 of the array 14 3 The cylindrical structure 47 has an off axis slot 49. As 4 can be seen from this figure, the bend rod 20 with the optical 5 fibers 18 is positioned off axis in the slot 49. This leaves 6 the center 48 free for some other use. This mounting assembly 7 46 configuration does however reduce the distance that can be 8 achieved between the optical fibers 18 in the bend rod 20. 90 10 11 012 113 114 115 11

Referring now to FIG. 5, an embodiment of a curvature sensor 12 is shown which replaces the bend rod 20 by a hollow bend cylinder 50 with embedded optical fibers 18 having embedded detecting devices 22. As before the detection devices 22 may be an optical fiber Bragg grating or an optical fiber Bragg grating laser. In this embodiment, the mount assembly 52 is located on the inside of the cylinder 50. The outer diameter of the mount assembly 52 is designed to be tight fitting to the inner diameter of the bend cylinder 50 so that the maximum bend of the optical fibers 18 is limited. This embodiment allows the optical fibers 18 with the detection devices 22 embedded therein to be placed further apart, thus giving greater curvature sensitivity in the same array diameter.

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As can be seen from the foregoing discussion, the present invention provides a means for fiber optic sensing of the

- curvature of a towed array. The sensing means is simple and 1
- relatively inexpensive. If desired, the curvature sensor of the 2
- present invention may be multiplexed with many other such 3
- sensors on a single optical fiber. 4

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- The dynamic range of the curvature sensors 12 of the 5
- present invention is limited so that it just meets the 6
- requirements of the system. This allows the curvature sensor 12 7
- to be designed for maximum sensitivity without risk to the fiber 8
- during small diameter bending in the handling system. This also 9

allows different wavelength channels to be spaced more closely,

leading to more curvature sensors on each optical fiber.

While the curvature sensors of the present invention have been described as having one, three or four optical fibers, it should be recognized that more than four fibers can be used in each sensor if desired.

It is apparent that there has been provided in accordance with the present invention a fiber optic curvature sensor for towed hydrophone arrays which fully satisfies the objects, means and advantages set forth hereinbefore. While the present

invention has been described in the context of specific 20

embodiments thereof, other alternatives, modifications, and

variations will become apparent to those skilled in the art 22

having read the foregoing description. Therefore, it is 23

intended to embrace those alternatives, modifications, and 24

- 1 variations that fall within the broad scope of the appended
- 2 claims.